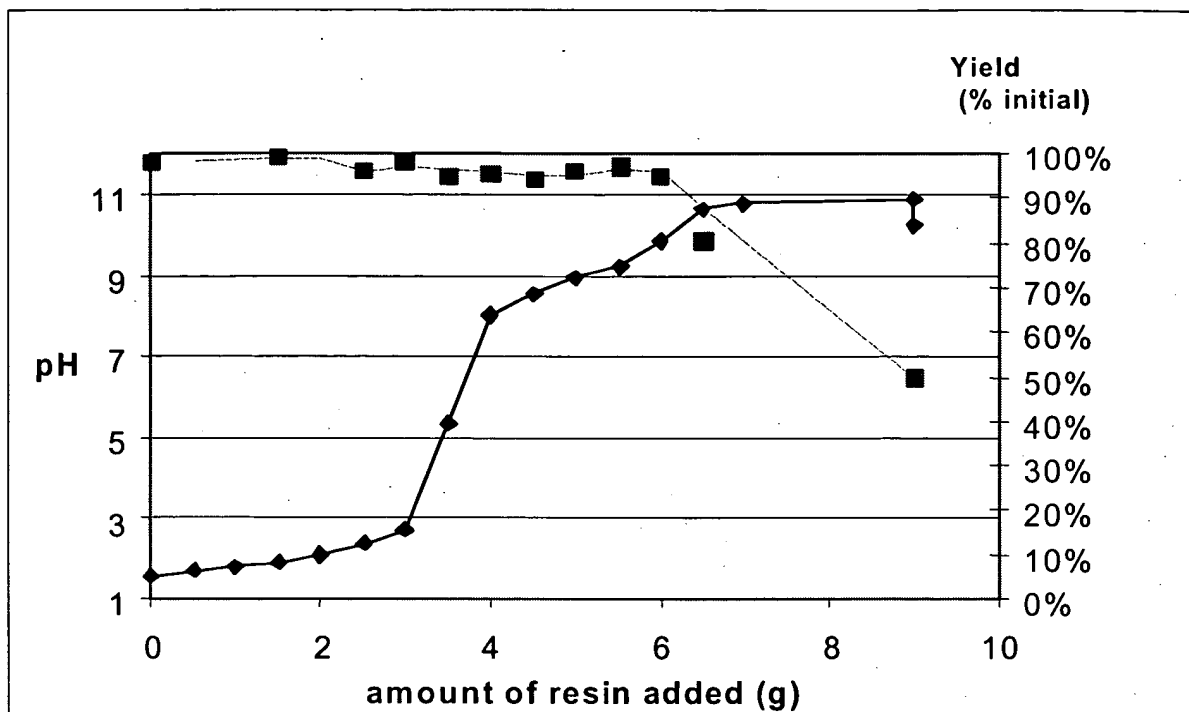
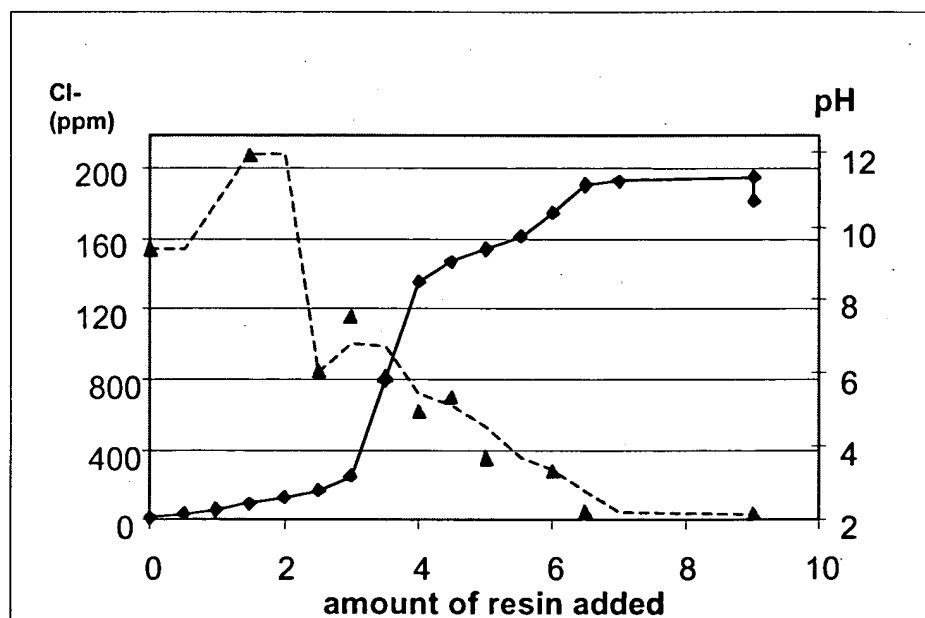


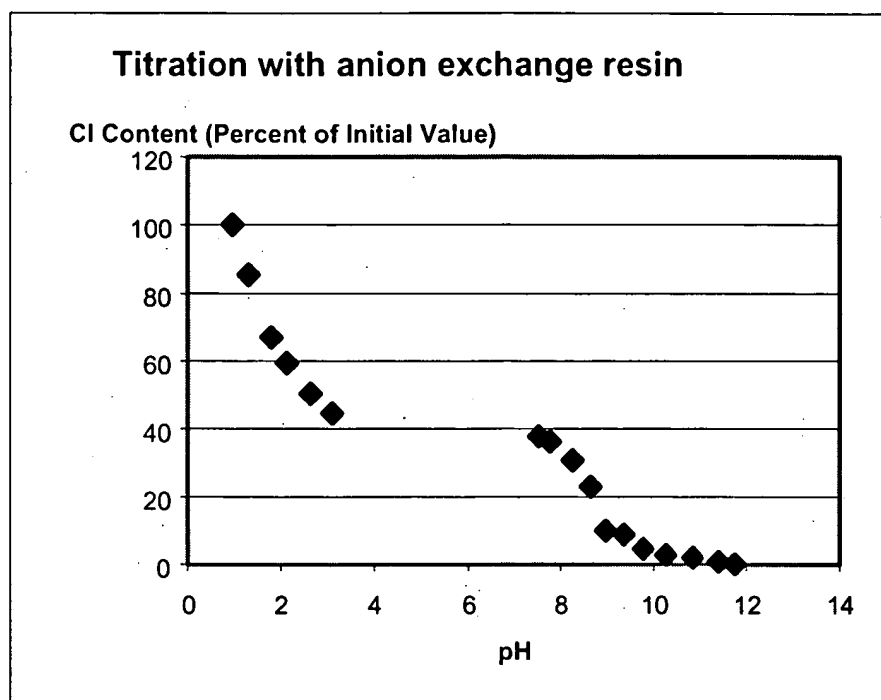
FIG. 1



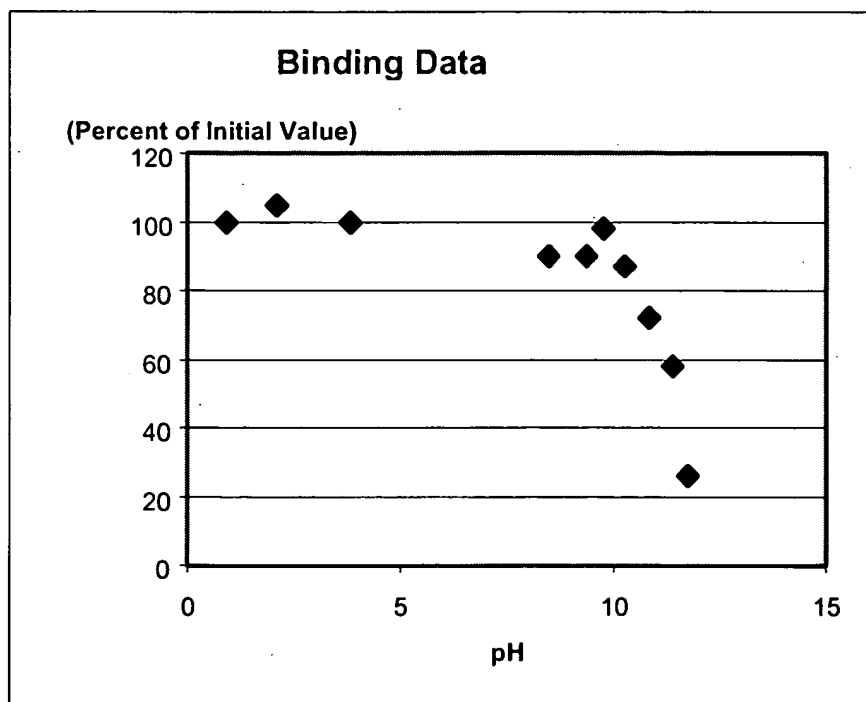
**FIG. 2**



**FIG. 3**



**FIG. 4**



**FIG. 5**

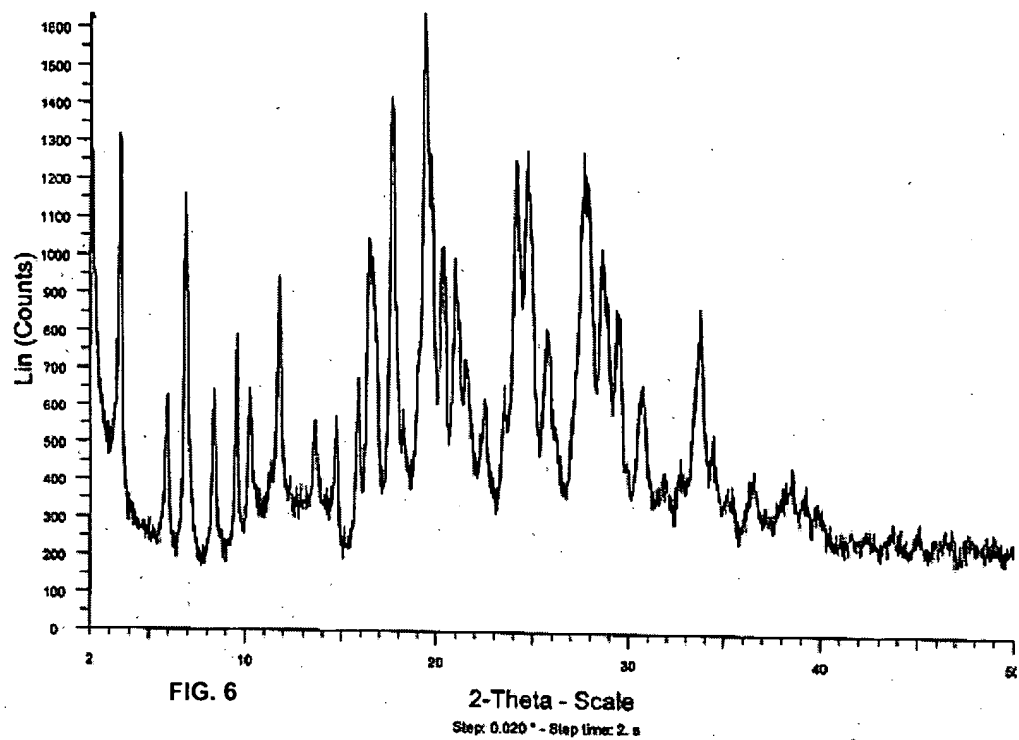


FIG. 6 X-ray powder defraction of Example 2

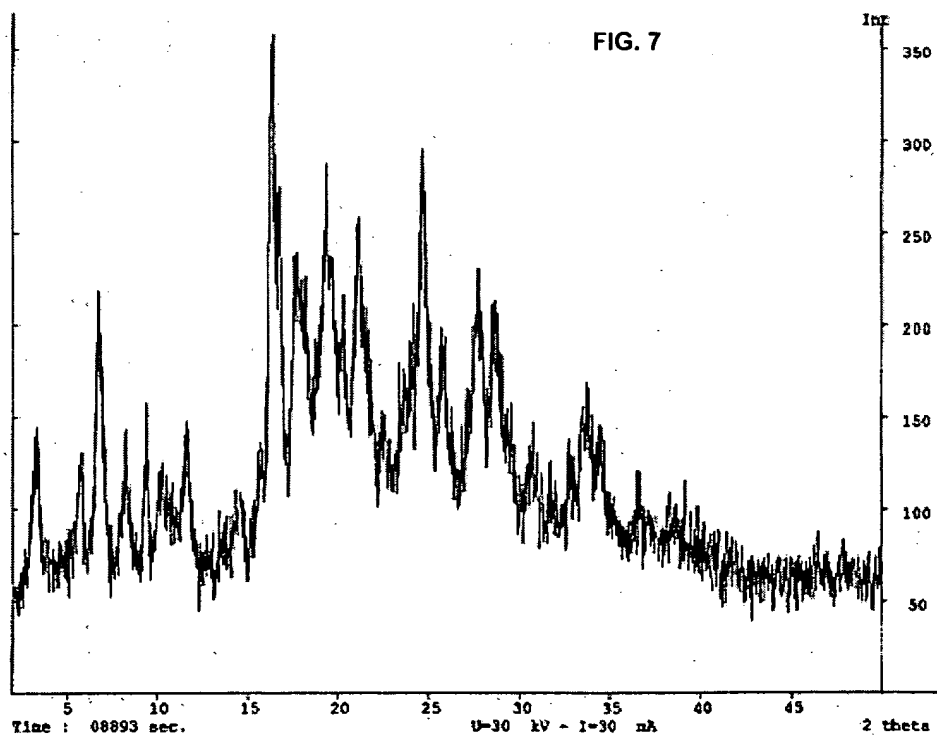


FIG. 7 X-ray powder diffraction of Example 11

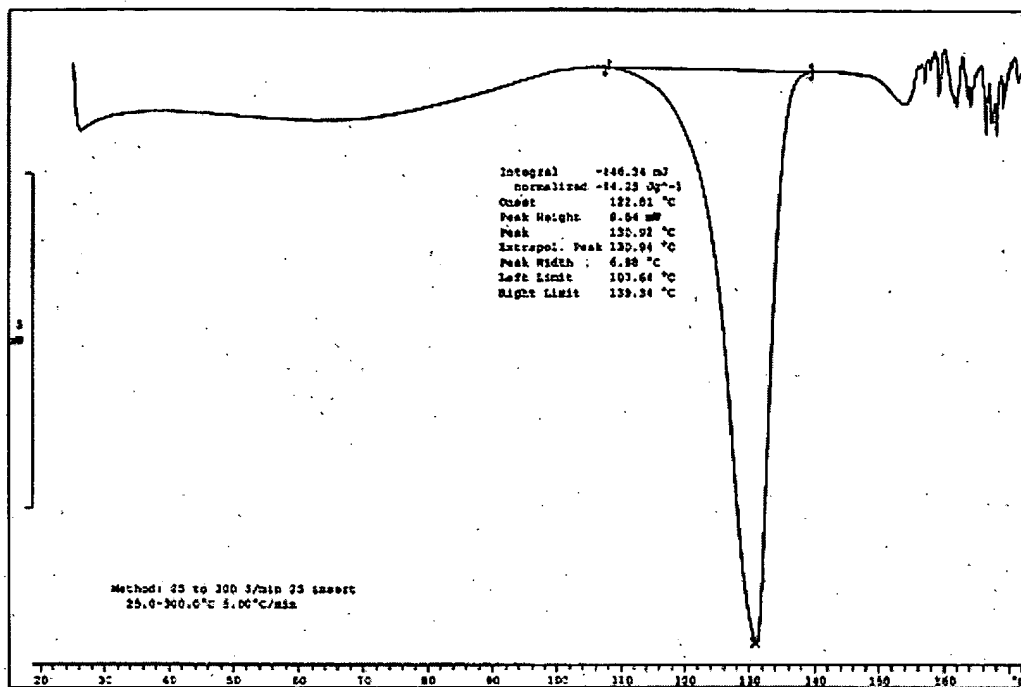


FIG. 8 DSC Example 12

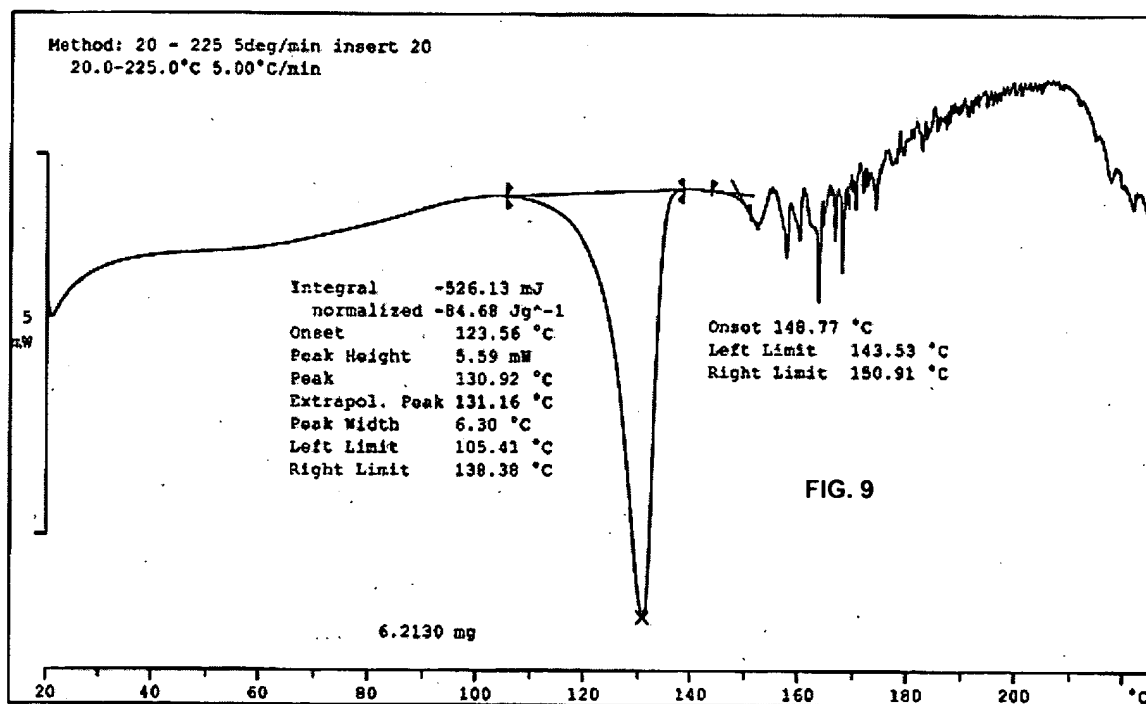


FIG. 9

FIG. 9 DSC Example 11

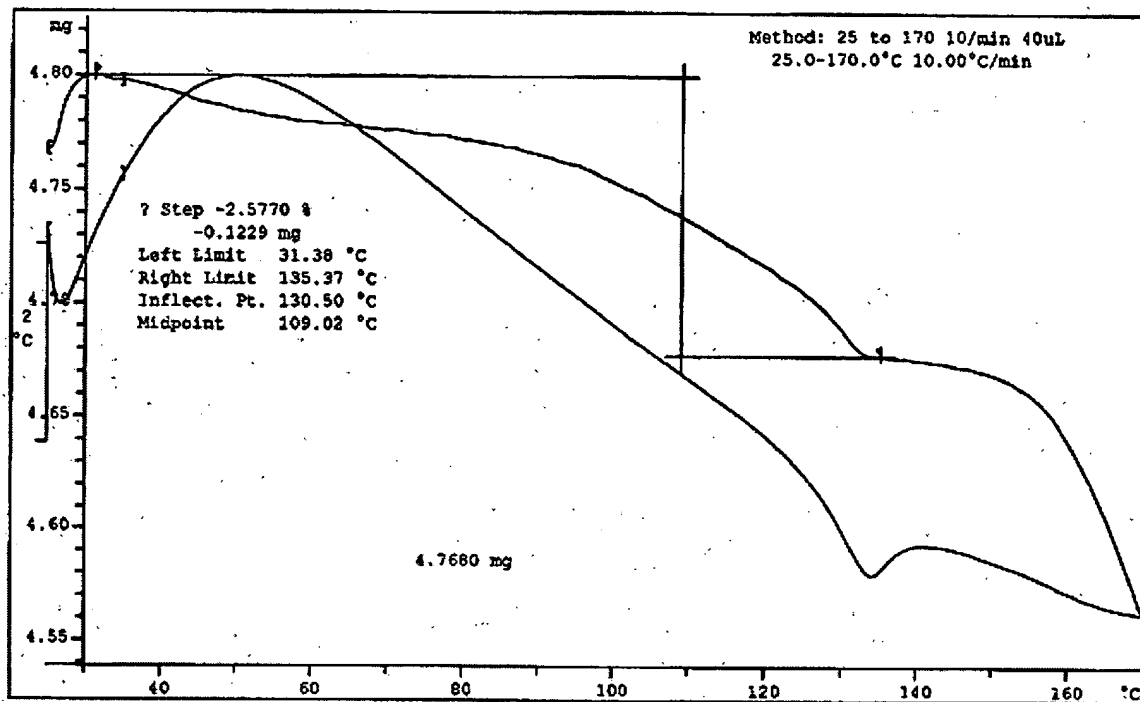


FIG. 10 TGA Example 12

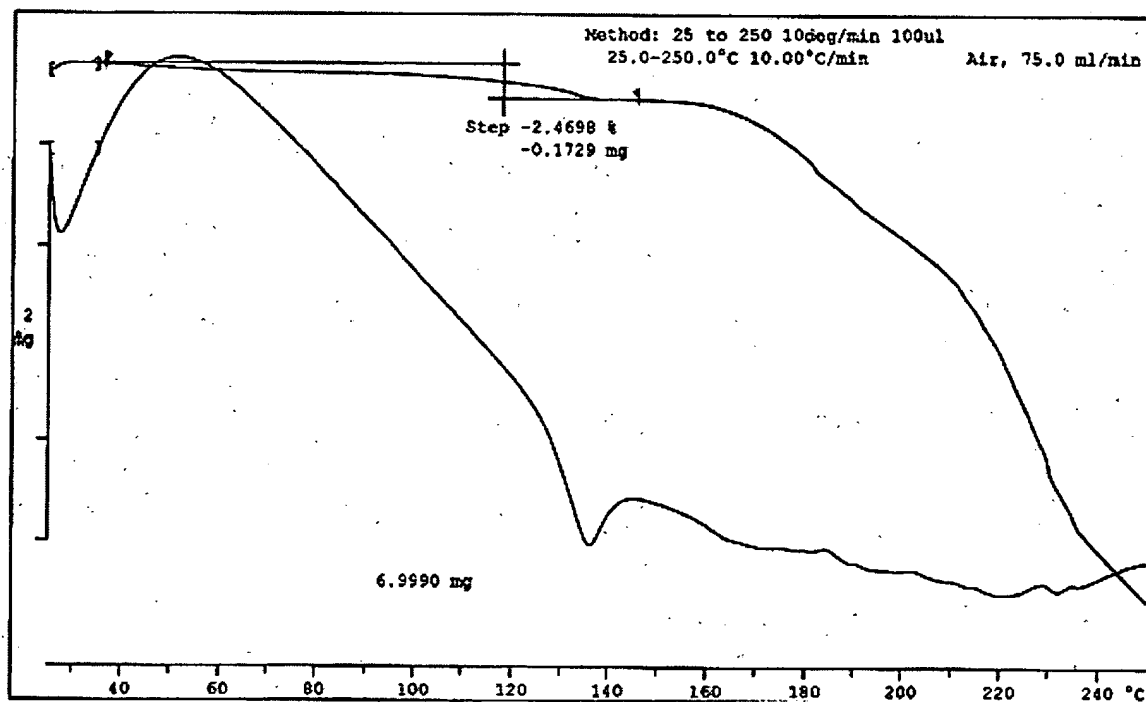


FIG. 11 TGA Example 11

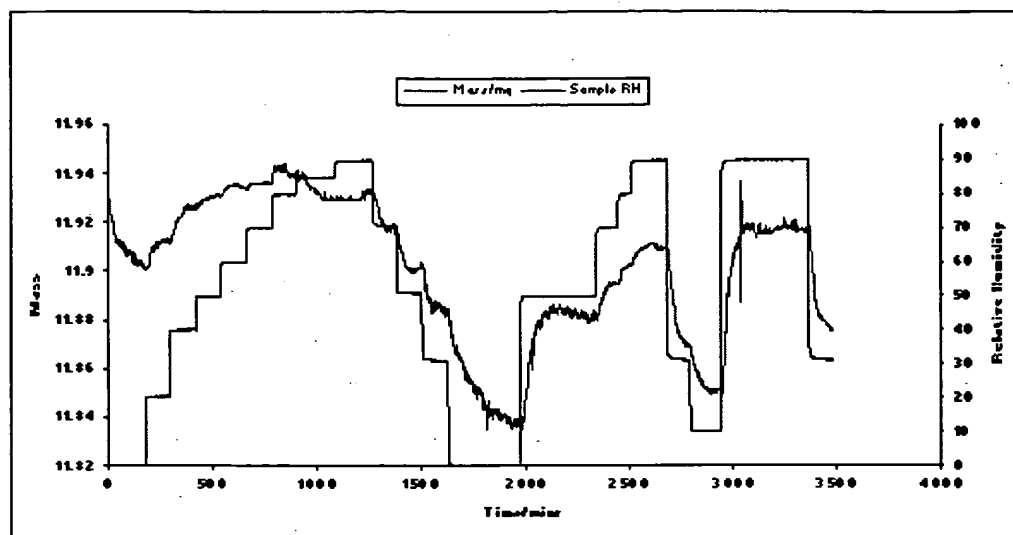


FIG. 12 DVS

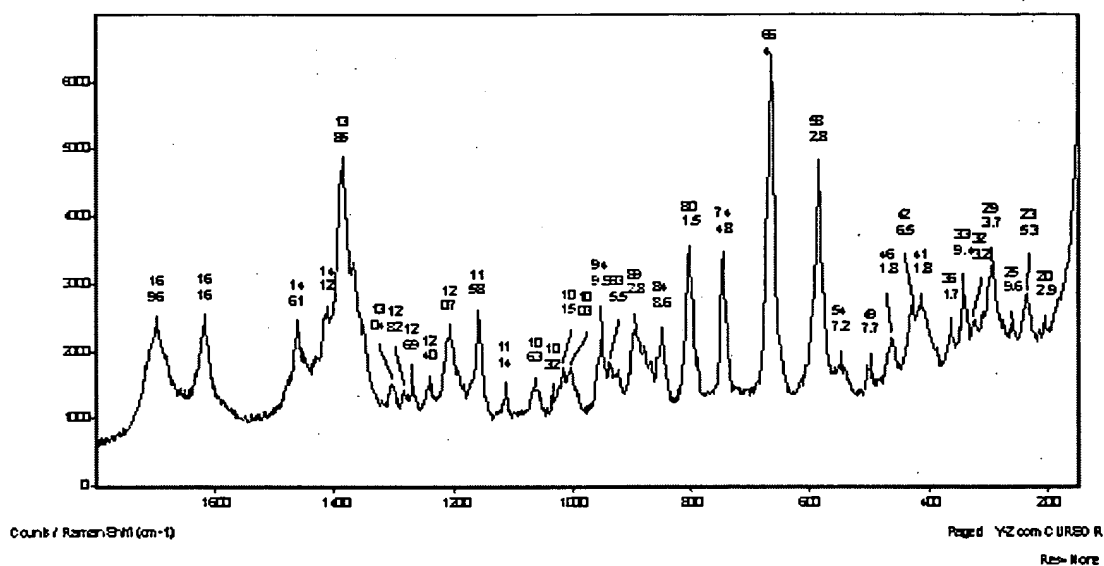


FIG. 13 Raman spectrum of S-[2-[(1-Iminoethyl)amino]ethyl]-2-methyl-L-cysteine maleate